
3-Cx

RESILIENT SEATED BUTTERFLY VALVE

TECHNICAL SALES MANUAL



BRAY.COM

Bray®

THE HIGH PERFORMANCE COMPANY

CONTENTS

OVERVIEW 3

FEATURES & BENEFITS 4

VALVE SELECTION. 5

MATERIALS OF CONSTRUCTION | SPECIFICATIONS 6

MATERIALS OF CONSTRUCTION | PARTS CALLOUT7

DIMENSIONS & WEIGHTS. 8

VALVE TORQUE 10

DYNAMIC TORQUE 11

VALVE SIZING COEFFICIENTS 12

FLANGE TO VALVE BOLTING DATA 13

FLANGE TO VALVE BOLTING DATA | PN 10 14

FLANGE TO VALVE BOLTING DATA | PN 16. 15

steamvendor.com
+86 159 0590 7595

OVERVIEW

RESILIENT SEATED BUTTERFLY VALVE

The 3-Cx resilient seated butterfly valve features a molded-in seat, a profiled disc sealing edge, and stem bearings. These features provide optimized performance and efficient automation solutions for a long cycle life without compromising bubble tight sealing.

MEDIA

- > Gas

> Vacuum

> Water

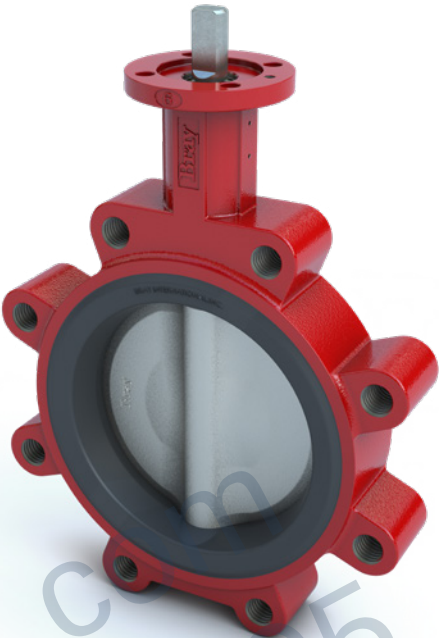
> Wastewater

> Brackish Water
- > Cooling Water

> Acids

> Alkalis

> Chemicals



SPECIFICATIONS

Size Range ¹	DN 50 to 600
Temperature Range	-20°C to 121°C
Maximum Operating Pressure	10 bar 16 bar
Body Style	One-piece Wafer, Lug
Tightness Test	EN 12266-1 Rate A
Velocity Limits (On-Off Service)	Fluids: 9 m/s
	Gases: 54 m/s
Vacuum Rating	0 to 0.001 micron

NOTES

1 Other sizes on request.

MATERIAL OPTIONS¹

Body	Ductile Iron, Low Temperature (EN 5.3103)
Disc	Stainless Steel (EN 1.4408)
Stem	Stainless Steel (EN 1.4542)
Seat	EPDM (molded-in)

NOTES

1 Other materials are available on request.

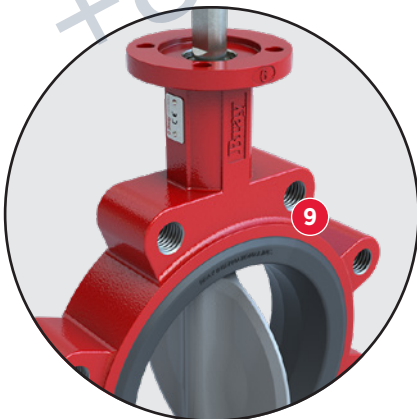
DESIGN STANDARDS

Valve Design	EN 12569 EN 593 NE 167
Material Standard	EN 16668 AD2000 W0
Food Contact	EC 1935
Marking	EN 19 DIN EN IEC 61406 DIN 91406
Top Flange	ISO 5211
Flange Drilling	EN 1092-1 PN 10 PN 16
Face-to-Face	EN 558 Series 20
Testing Standard	EN 12266-1 & 2
AutoID/ID Link	DIN 91406/IEC 61406

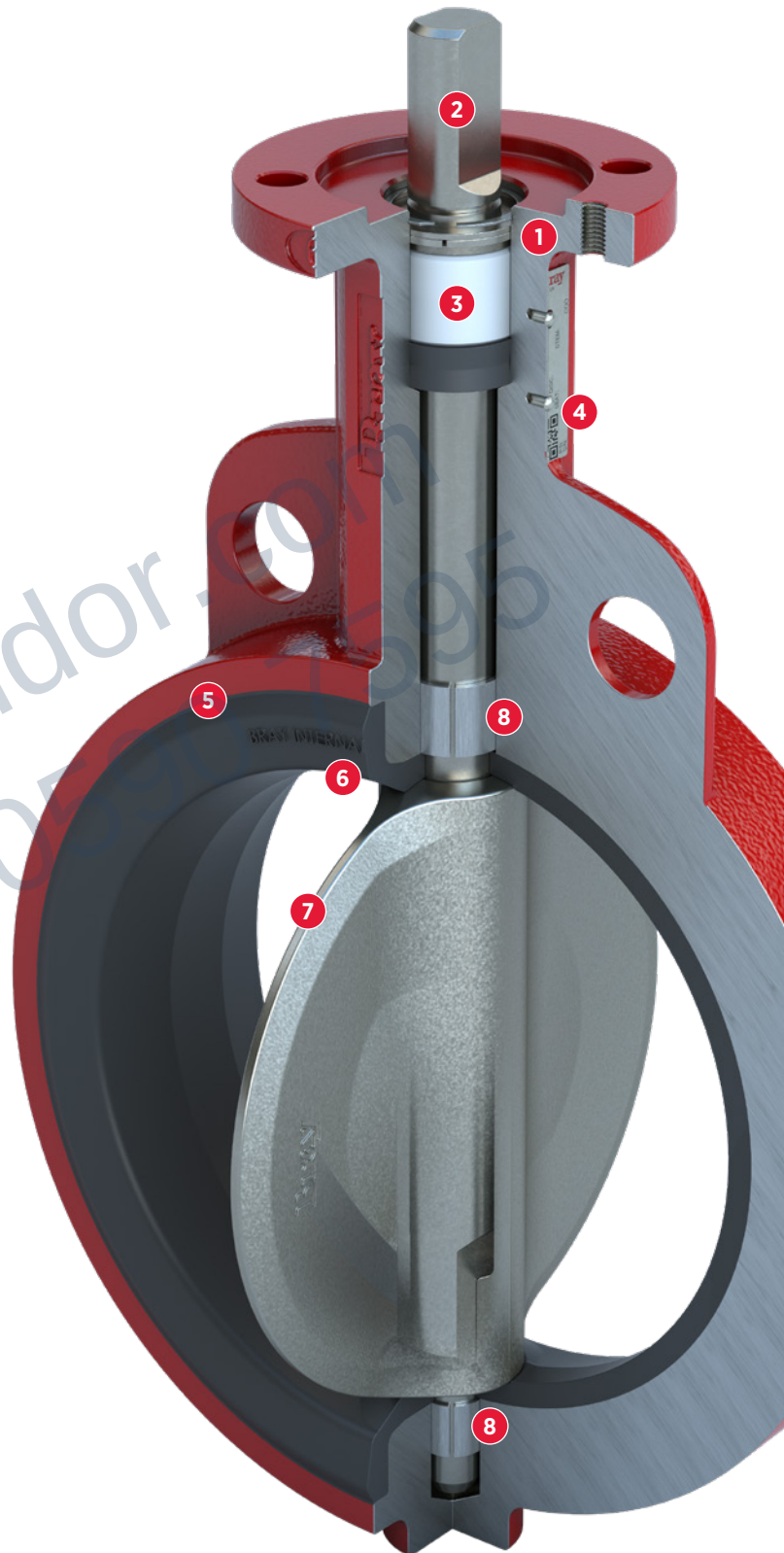
CERTIFICATIONS & APPROVALS

Certifications	CE: PED 2014/68/EU
	SIL 3 capable
Fugitive Emissions	ISO 15848-1
	TA-Luft 2021
Approvals	ATEX 2014/34/EU

- 1 ANTI-STATIC:** Electrostatic discharge through anti-static design (grounding device and top flange drilling).
- 2 STEM DESIGN:** The high-strength stem design includes blowout-proof functionality for safe operation and exceptional service life.
- 3 STEM BUSHING:** Non-corrosive, heavy duty acetal bushing absorbs actuator side thrust.
- 4 DIGITAL TAG:** Each valve is uniquely and easily identifiable by simply scanning the QR Code on the product identification tag in accordance to IEC 61406.
- 5 ROBUST FLANGE SEALING:** Tear-drop shaped seat face enables tight sealing with a wide variety of industrial flanges.
- 6 MOLDED-IN SEAT:** Tightly controlled molding process produces accurate and repeatable dimensions, which leads to consistently lower torques over the valve's lifetime.
- 7 PRECISION PROFILED DISC SEALING EDGE:** Extends the valve life by reducing seat wear.
- 8 UPPER AND LOWER STEM BEARINGS:** Reduce operating torque and increase reliability in high cycle applications.
- 9 END OF LINE CAPABILITY:** Lug style valve allows for sealing at full rated pressure, even when the downstream flange is removed.



LUG BODY STYLE



WAFER BODY STYLE

VALVE SELECTION

VALVE PART NUMBERING SYSTEM

Select one code from each category to build a complete valve order number.

3X-XXXX-1XXXX-XXX

SERIES 3-Cx		SIZE XXXX		BASE NUMBER 1XXXX		TRIM ¹ XXX		
Code	Body Style	Code	DN	Code	Description	Code	Item	Material
3W	Wafer	M050	50	1107W	10 bar rated PN 10 flange drilling	D1T	Body	Ductile Iron - Low Temperature (EN 5.3103)
3L	Lug	M080	80	1303L	16 bar rated PN 16 flange drilling		Disc	Stainless Steel (EN 1.4408)
		M100	100				Stem	Stainless Steel (EN 1.4542)
		M125	125				Seat	EPDM (molded-in)
		M150	150					
		M200	200					
		M250	250					
		M300	300					
		M350	350					
		M400	400					
		M450	450					
		M500	500					
		M600	600					

NOTES

¹ Other materials are available on request.
Contact Bray for additional information.

EXAMPLE

3L-M250-1107W-D1T

- > Lug body
- > DN 250
- > PN 10
- > Trim D1T

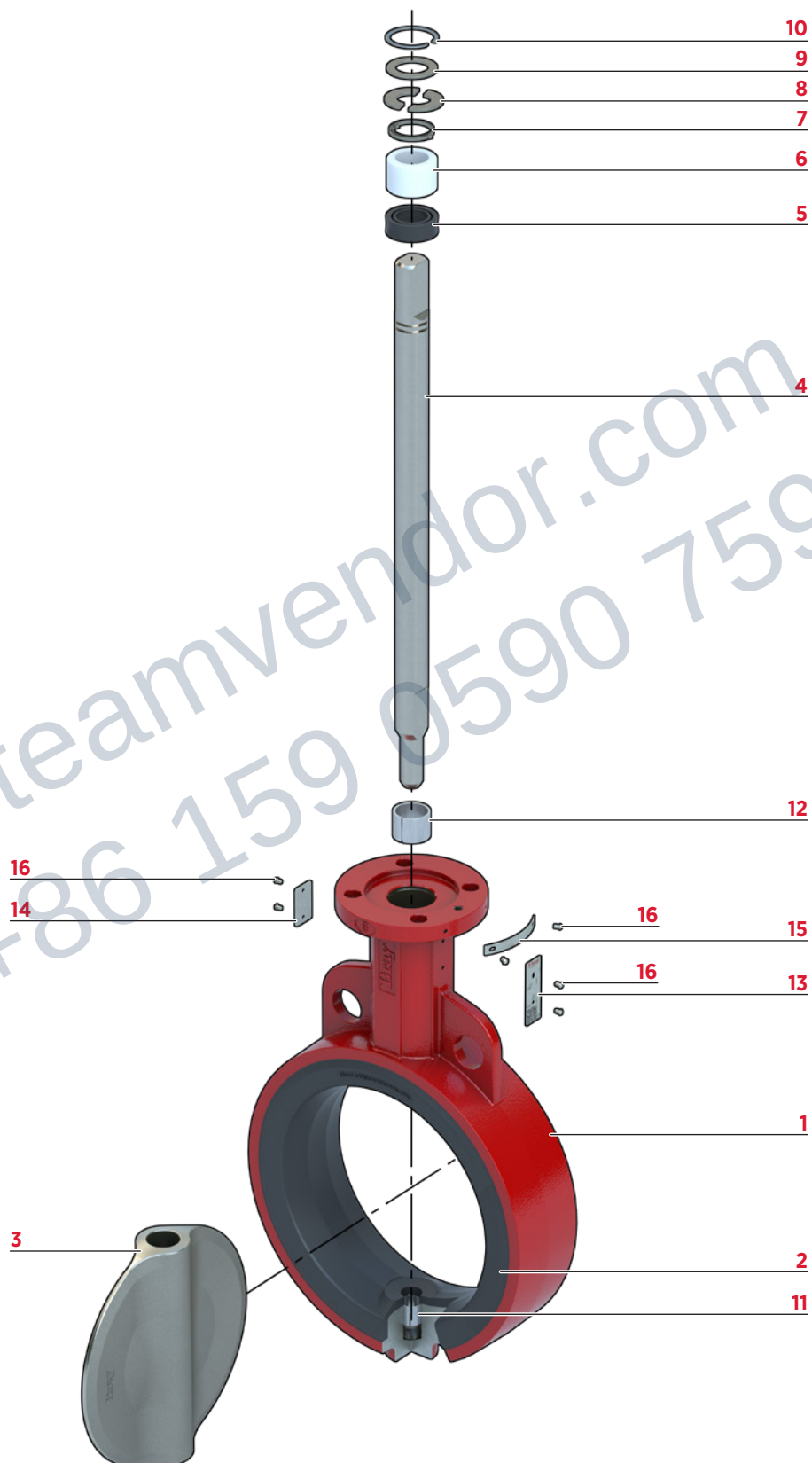
PARTS LIST AND MATERIAL SPECIFICATIONS

ITEM	DESCRIPTION	MATERIAL ^{1, 2}
1	Body	Ductile Iron, Low Temperature (EN 5.3103)
2	Seat (molded-in)	EPDM
3	Disc	Stainless Steel (EN 1.4408)
4	Stem	Stainless Steel (EN 1.4542)
5	Stem Seal	Buna-N
6	Stem Bushing	Acetal
7	Anti-static Device	Stainless Steel
8	Split Ring	Stainless Steel
9	Thrust Washer	Stainless Steel
10	Retaining Ring	Stainless Steel
11	Lower Stem Bearing	PTFE with Stainless Steel
12	Upper Stem Bearing	PTFE with Stainless Steel
13	Identification Tag	Stainless Steel
14	Certification Tag	Stainless Steel
15	Torque Tag	Stainless Steel
16	Drive Screw	Stainless Steel

NOTES

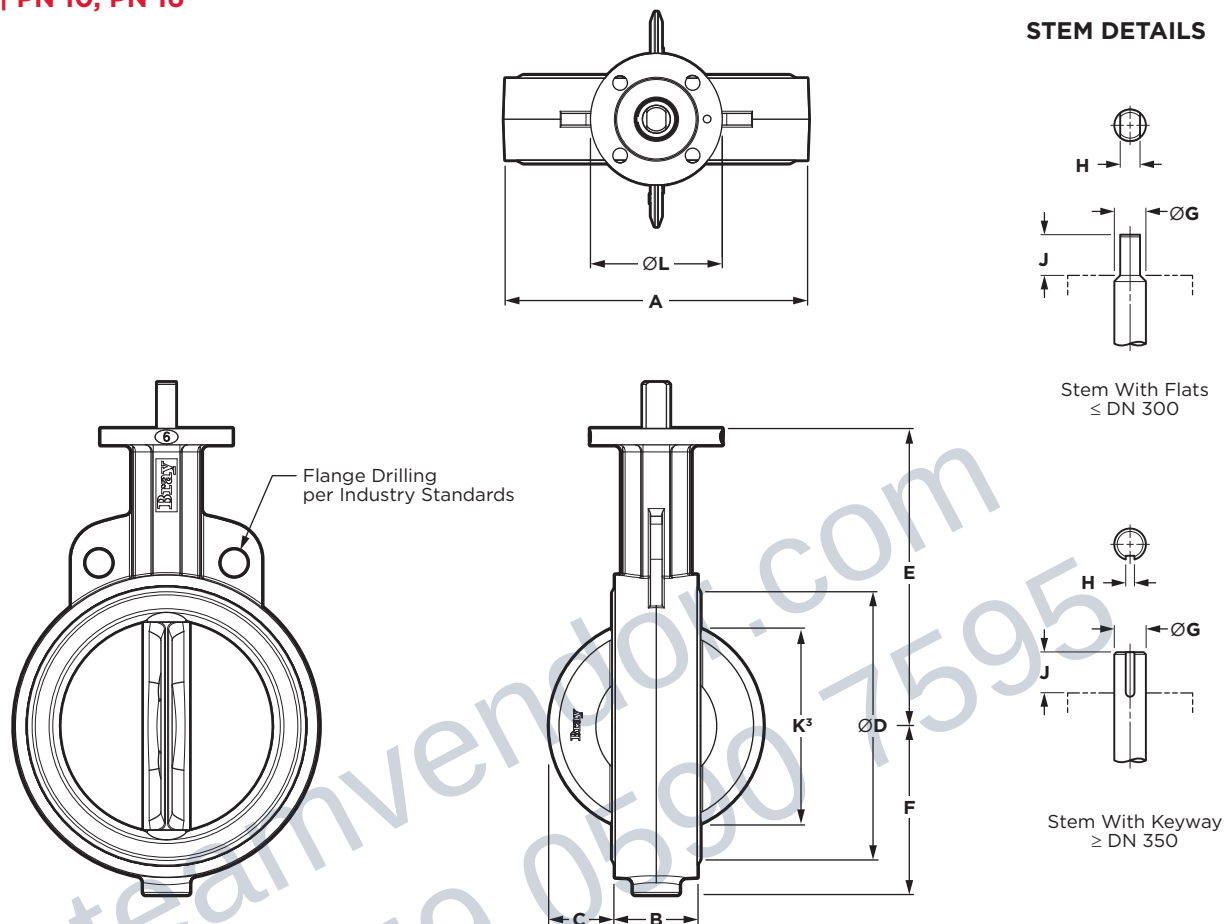
- 1 Material specifications provided for reference only, and are subject to change without notice.
2 Additional materials available upon request.

PARTS CALLOUT



DIMENSIONS & WEIGHTS

WAFER | PN 10, PN 16



DIMENSIONS (mm)

DN ¹	A	B	C	ØD	E	F	ØG	H	J	K ³	ØL	Top Plate Drilling				Weight ² Kg
												ISO	Bolt Circle	Hole Qty	Hole Dia.	
50	114	43	6	71	140	56	14	10	32	32	90	F07	70	4	10	2
80	140	46	17	100	159	71	14	10	32	64	90	F07	70	4	10	4
100	159	52	28	129	178	87	16	11	32	91	90	F07	70	4	10	5
150	209	56	49	180	203	115	19	13	32	137	90	F07	70	4	10	9
200	269	60	72	237	241	146	22	16	32	190	150	F12	125	4	15	16
250	326	68	94	291	273	181	30	22	51	242	150	F12	125	4	15	24
300	373	78	115	342	311	206	30	22	51	291	150	F12	125	4	15	32
350	433	78	134	388	346	238	35	10x10	51	331	150	F12	125	4	14	48
400	488	102	148	442	375	273	35	10x10	51	377	150	F12	125	4	14	68
500	595	127	186	548	438	356	50	12x10	64	476	210	F16	165	4	21	130
600	716	154	225	650	495	454	64	16x16	102	575	210	F16	165	4	21	185

NOTES

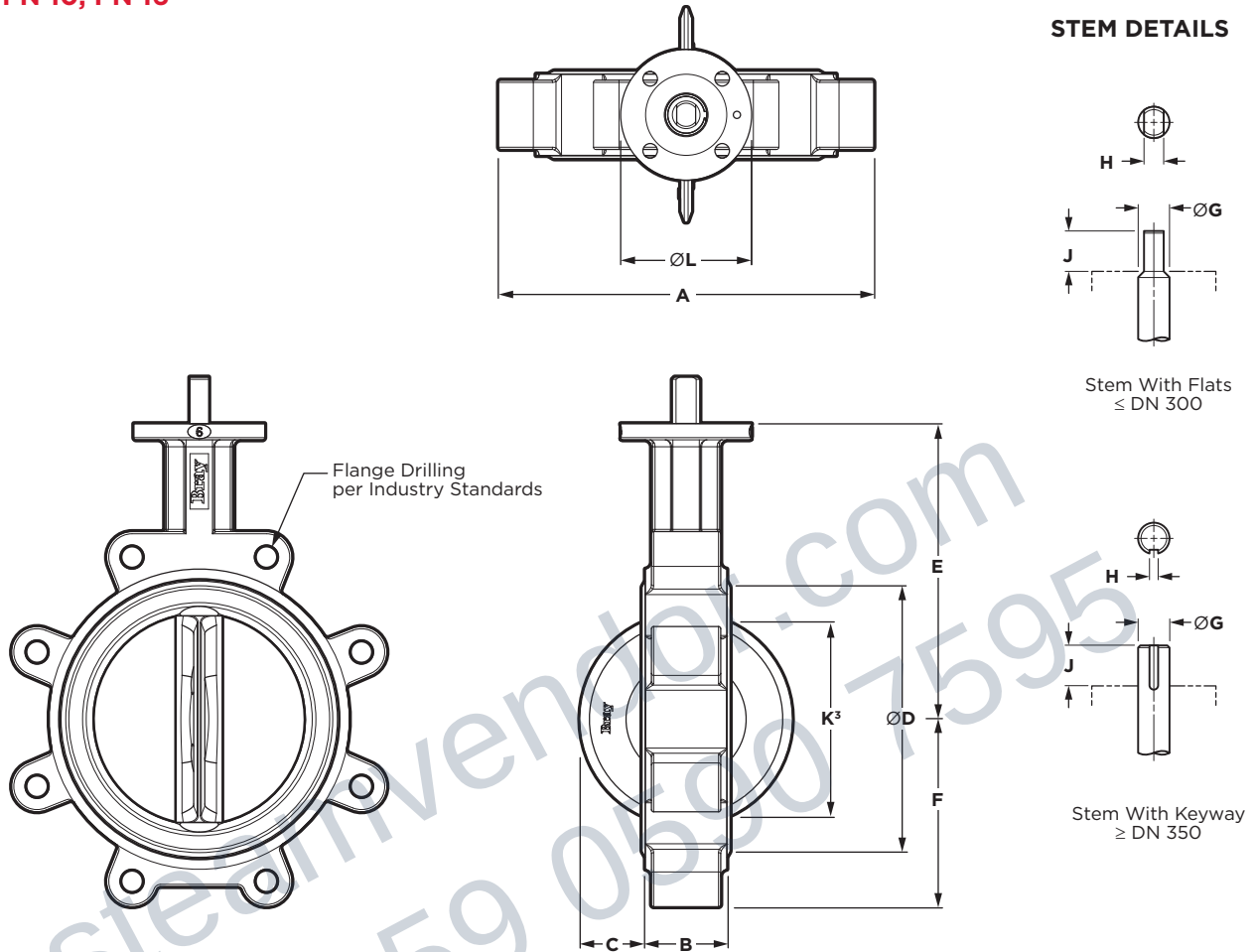
1 For sizes not shown, contact Bray for more information.

2 Weights are for PN 16 ductile iron bodies.

3 K dimension is disc chordal dimension at valve face.

DIMENSIONS & WEIGHTS

LUG | PN 10, PN 16



DIMENSIONS (mm)

DN ¹	A		B	C	ØD	E	F	ØG	H	J	K ³	ØL	Top Plate Drilling				Weight ²
	PN10	PN16											ISO	Bolt Circle	Hole Qty	Hole Dia.	
50	117	117	43	6	71	140	58	14	10	32	32	90	F07	70	4	10	3
80	180	180	46	17	100	159	71	14	10	32	64	90	F07	70	4	10	5
100	208	208	52	28	129	178	104	16	11	32	91	90	F07	70	4	10	7
150	258	258	56	49	180	203	129	19	13	32	137	90	F07	70	4	10	11
200	311	320	60	72	237	241	154	22	16	32	190	150	F12	125	4	15	19
250	391	391	68	94	291	273	195	30	22	51	242	150	F12	125	4	15	28
300	458	458	78	115	342	311	229	30	22	51	291	150	F12	125	4	15	42
350	512	512	78	134	388	346	252	35	10x10	51	331	150	F12	125	4	14	59
400	580	580	102	148	442	375	287	35	10x10	51	377	150	F12	125	4	14	85
500	702	702	127	186	548	438	356	50	12x10	64	476	210	F16	165	4	21	155
600	810	829	154	225	650	495	454	64	16x16	102	575	210	F16	165	4	21	224

NOTES

- For sizes not shown, contact Bray for more information.
- Weights are for PN 16 ductile iron bodies.
- K dimension is disc chordal dimension at valve face.

VALVE TORQUE

SEATING/UNSEATING TORQUE CLASSIFICATION SELECTION

Valve seating/unseating torques are based on application classifications as shown below. Each valve application must comply with **all** class characteristics in order to be qualified for that class. When determining classifications, follow these guidelines:

- > For aqueous processes and water, Class A torques may be used only if a Nylon 11 coated disc is selected and all other Class A characteristics apply. Otherwise, Class B torques should be used.
- > If a valve is used strictly in a throttling application (it is never put in the closed position but throttled between 20° and 80°), then Class A torques may be used provided you have checked to see that dynamic torques do not exceed the Class A torque values.
- > With the exception of dry, non-lubricating medias, one is usually safe electing to use Class B torques for sizing actuators for all other valve service applications. Seating/ Unseating Torque values shown include friction bearing torques for stated differential pressure.

PN 10, 16 | DN 50 TO DN 600

TORQUE VALUES (N m)									
	DN	PN 10			PN 16				MAST ¹
		Valve Differential Pressure (bar)			Valve Differential Pressure (bar)				
		3.5	6	10	3.5	6	10	16	
CLASS A	50	11	12	13	13	14	15	16	119
Media Type	80	17	19	21	19	23	26	34	119
Lubricating hydrocarbons; aqueous processes and water	100	21	25	28	25	30	36	53	193
Media Temperature	150	45	50	55	55	68	82	109	293
4°C to 71°C	200	73	89	106	107	130	152	196	499
Frequency of Valve Cycling	250	132	155	177	176	215	254	338	1477
Once weekly, or more frequently	300	175	211	248	235	299	364	491	1477
	350	323	393	464	406	487	571	741	2118
	400	446	553	669	567	679	794	1020	2997
	500	738	933	1119	995	1188	1382	1781	5772
	600	1173	1551	1918	1706	2093	2480	3276	14916
CLASS B	50	12	13	14	14	15	16	18	119
Media Type	80	19	21	23	21	25	29	37	119
Water; aqueous processes; all other aqueous liquids including salt water; lubricating gases	100	23	27	31	27	33	40	58	193
Media Temperature	150	49	55	60	60	75	90	120	293
Within seat temperature limits, not near limits	200	80	98	116	118	143	167	215	499
Frequency of Valve Cycling	250	145	170	195	193	236	279	371	1477
Minimum once every 3 to 6 weeks, or more frequently	300	192	232	272	258	329	400	540	1477
	350	355	432	510	446	535	628	814	2118
	400	490	608	735	623	746	872	1121	2997
	500	811	1025	1230	1093	1305	1519	1957	5772
	600	1289	1704	2108	1875	2300	2725	3600	14916
CLASS C	50	15	16	18	18	19	20	23	119
Media Type	80	24	26	29	26	31	36	46	119
Dry, non-lubricating, such as air, dry gas, cement, pneumatic conveying mediums	100	29	34	39	34	41	50	73	193
Media Temperature	150	61	69	75	75	94	113	150	293
Near or at seat temperature limits	200	100	123	145	148	179	209	269	499
Frequency of Valve Cycling	250	181	213	244	241	295	349	464	1477
Infrequently, sometimes not cycled for long periods	300	240	290	340	323	411	500	675	1477
	350	444	540	638	558	669	785	1017	2118
	400	613	760	919	779	933	1090	1401	2997
	500	1014	1281	1538	1366	1631	1899	2446	5772
	600	1611	2130	2635	2344	2875	3406	4500	14916

NOTES

¹ MAST (Maximum Allowable Stem Torque) is based on Stainless Steel (EN 1.4542).

> Dynamic torque values are not considered. See the Dynamic Torque chart in this manual for determination of dynamic torque.

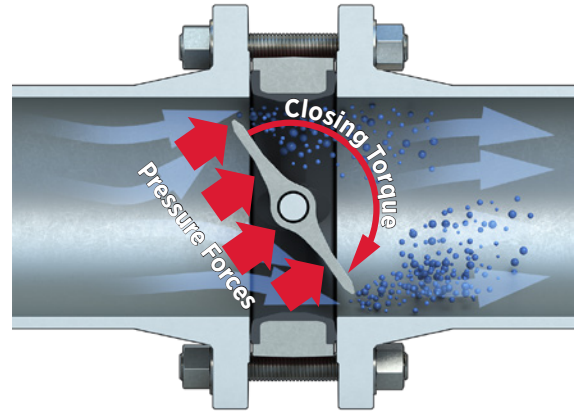
> Do not apply a safety factor to torque values when determining actuator output torque requirement.

DYNAMIC TORQUE

PRESSURE DISTRIBUTION

In most applications for butterfly valves (especially NPS 20 | DN 500 or smaller) the maximum torque required to operate the valve will be seating/unseating torque. However, **dynamic torque** should be considered, particularly in:

- > Control applications using larger valves (NPS 24 | DN 600 and above) where the disc is maintained in the open position.
- > Applications using larger valves (NPS 24 | DN 600 and above) where the velocity is high (16 ft./sec | 4.9m/sec).



DYNAMIC TORQUE FACTORS

USING THE DYNAMIC TORQUE TABLE

- > Dynamic torque values include all bearing friction and stem-seal friction torques.
- > Dynamic torque values are per 1 psi ΔP (1 bar ΔP). To determine dynamic torque (lb-in) (N m) at a desired angle of opening, multiply the pressure drop ΔP at this angle by the appropriate dynamic torque factor in the charts below.
- > Bray recommends sizing control valves between 20° and 70°, with 60° the preferred angle.
- > Dynamic torque will tend to close all Bray valves whose disc are symmetrical to the stem.

DYNAMIC TORQUE FACTORS (N m/bar)

DN	Angle of Opening									
	90°	80°	75°	70°	60°	50°	40°	30°	20°	10°
50	0.00	5.00	5.03	3.51	2.05	1.19	0.74	0.37	0.21	0.19
80	0.00	16.25	16.34	11.39	6.66	3.87	2.41	1.20	0.67	0.60
100	0.00	37.80	38.00	26.49	15.49	8.99	5.61	2.79	1.56	1.40
150	0.00	110.32	110.91	77.33	45.22	26.24	16.38	8.14	4.54	4.09
200	0.00	268.16	269.58	187.97	109.91	63.79	39.82	19.79	11.04	10.82
250	0.00	530.35	533.16	371.76	217.38	126.16	78.75	39.14	21.83	19.65
300	0.00	924.11	929.00	647.77	378.77	219.82	137.22	68.20	38.04	34.24
350	0.00	1328.71	1335.74	931.38	544.61	316.06	197.29	98.06	54.70	49.23
400	0.00	2019.28	2029.97	1415.46	827.66	480.33	299.83	149.03	83.12	74.81
450	0.00	2915.29	2930.72	2043.53	1194.92	693.46	432.88	215.15	120.01	108.01
500	0.00	4043.50	4064.89	2834.37	1657.34	961.83	600.40	298.42	166.45	149.80
600	0.00	7004.49	7041.56	4909.94	2871.00	1666.17	1040.07	516.94	288.34	259.50

NOTE

> Example: DN 100 Valve; 60° Open with a 2 bar pressure drop: $[T_d = (15.49)(2) = 30.98 \text{ N m}]$

VALVE SIZING COEFFICIENTS

PN 10, 16 | DN 50 TO DN 600

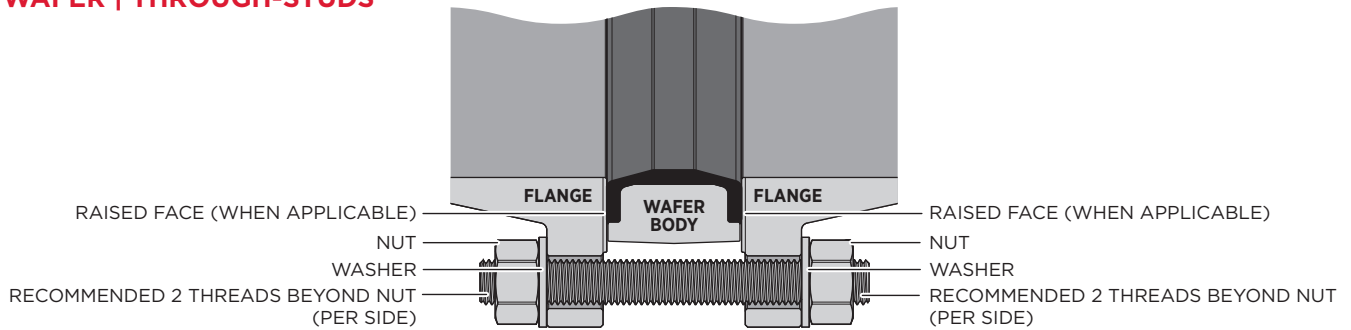
VALVE SIZING COEFFICIENTS (Kv Values ¹)									
DN ²	Disc Position (Degrees)								
	90°	80°	70°	60°	50°	40°	30°	20°	10°
50	75	74	63	57	40	25	13	3	1
65	160	153	122	85	57	38	22	7	1
80	311	292	221	148	97	61	37	19	2
100	640	596	437	268	166	102	67	32	7
150	1644	1483	1029	655	414	257	151	74	11
200	3257	2920	1813	1079	652	371	220	105	16
250	5762	5029	2891	1734	1051	630	316	154	32
300	8707	7314	4291	2481	1467	872	426	208	60
350	10032	8018	4819	2879	1708	987	527	248	95
400	13317	10565	6411	3841	2293	1338	730	364	127
500	21910	16986	10210	6103	3642	2124	1160	584	199
600	34078	25138	14900	8881	5301	3107	1693	823	274

NOTES

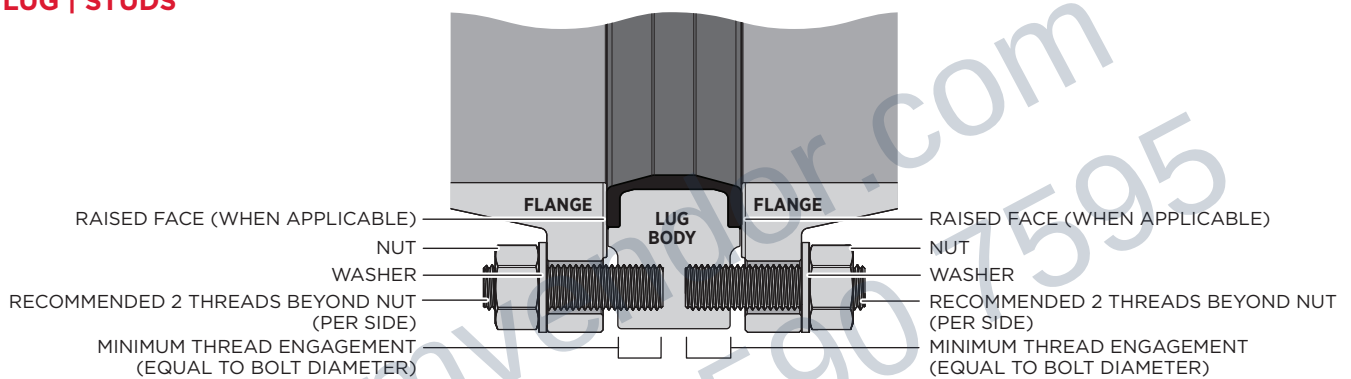
- 1 Kv value is the volume of water in cubic meters/hour (m³/hr) that will flow through a given restriction or valve opening with a pressure drop of one (1) bar at room temperature. (Kv varies with the valve size, angle of opening, and the manufacturer's valve style.)
- 2 For sizes not shown, contact Bray for more information.

FLANGE TO VALVE BOLTING DATA

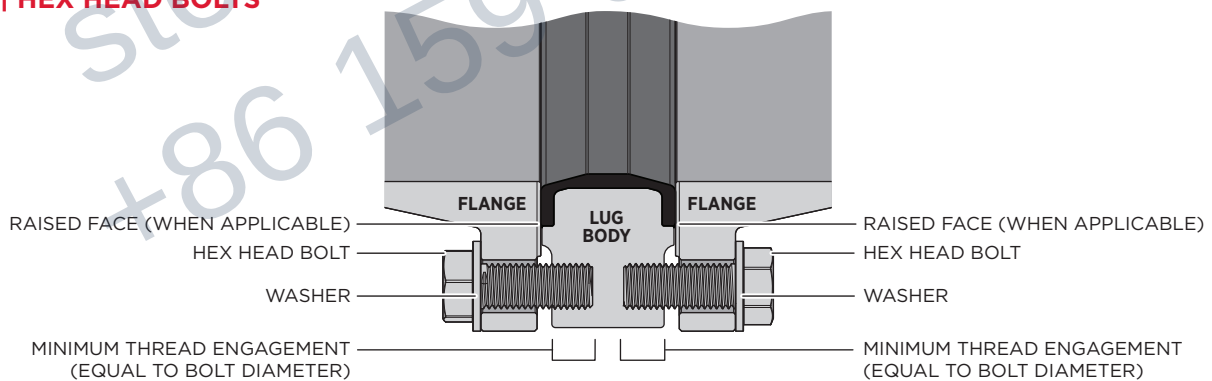
WAFER | THROUGH-STUDS



LUG | STUDS

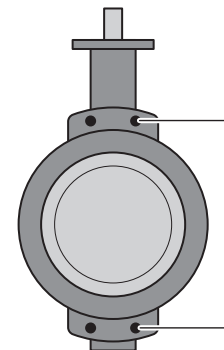


LUG | HEX HEAD BOLTS



IMPORTANT INFORMATION

- > Refer to appropriate Bray dimensional drawings for specific valve drilling information.
- > Lug threads may be tapped from both sides, and therefore tap may not be continuous.
- > Minimum bolt engagement must be equal to the diameter of the bolt.
- > When bolting the valve into the line, use standard bolting torque as recommended by applicable piping standards. Additional force from the flange bolts is not required.



CAUTION
Tapped holes at neck locations **do not** permit through-holes.

FLANGE TO VALVE BOLTING DATA | PN 10

PN 10 | WAFER | THROUGH-STUD

Valve Size	Fastener Size	Through Stud	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	4	8	8
80	M16 x 2.0	8	16	16
100	M16 x 2.0	8	16	16
150	M20 x 2.5	8	16	16
200	M20 x 2.5	8	16	16
250	M20 x 2.5	12	24	24
300	M20 x 2.5	12	24	24
350	M20 x 2.5	16	32	32
400	M24 x 3.0	16	32	32
500	M24 x 3.0	20	40	40
600	M27 x 3.0	20	40	40

PN 10 | LUG | STUDS

Valve Size	Fastener Size	Stud	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	8	8	8
80	M16 x 2.0	16	16	16
100	M16 x 2.0	16	16	16
150	M20 x 2.5	16	16	16
200	M20 x 2.5	16	16	16
250	M20 x 2.5	24	24	24
300	M20 x 2.5	24	24	24
350	M20 x 2.5	32	32	32
400	M24 x 3.0	32	32	32
500	M24 x 3.0	40	40	40
600	M27 x 3.0	40	40	40

PN 10 | LUG | BOLTS

Valve Size	Fastener Size	Hex Head Bolt	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	8	8	—
80	M16 x 2.0	16	16	—
100	M16 x 2.0	16	16	—
150	M20 x 2.5	16	16	—
200	M20 x 2.5	16	16	—
250	M20 x 2.5	24	24	—
300	M20 x 2.5	24	24	—
350	M20 x 2.5	24	24	—
400	M24 x 3.0	32	32	—
500	M24 x 3.0	40	40	—
600	M27 x 3.0	40	40	—

FLANGE TO VALVE BOLTING DATA | PN 16

PN 16 | WAFLER | THROUGH-STUD

Valve Size	Fastener Size	Through Stud	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	4	8	8
80	M16 x 2.0	8	16	16
100	M16 x 2.0	8	16	16
150	M20 x 2.5	8	16	16
200	M20 x 2.5	8	16	16
250	M24 x 3.0	12	24	24
300	M24 x 3.0	12	24	24
350	M24 x 3.0	16	32	32
400	M27 x 3.0	16	32	32
500	M30 x 3.5	20	40	40
600	M33 x 3.5	20	40	40

PN 16 | LUG | STUDS

Valve Size	Fastener Size	Stud	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	8	8	8
80	M16 x 2.0	16	16	16
100	M16 x 2.0	16	16	16
150	M20 x 2.5	16	16	16
200	M20 x 2.5	24	24	24
250	M24 x 3.0	24	24	24
300	M24 x 3.0	24	24	24
350	M24 x 3.0	32	32	32
400	M27 x 3.0	32	32	32
500	M30 x 3.5	40	40	40
600	M33 x 3.5	40	40	40

PN 16 | LUG | BOLTS

Valve Size	Fastener Size	Hex Head Bolt	Washer	Nut
DN	Ø-Thread	Qty	Qty	Qty
50	M16 x 2.0	8	8	—
80	M16 x 2.0	16	16	—
100	M16 x 2.0	16	16	—
150	M20 x 2.5	16	16	—
200	M20 x 2.5	24	24	—
250	M24 x 3.0	24	24	—
300	M24 x 3.0	24	24	—
350	M24 x 3.0	32	32	—
400	M27 x 3.0	32	32	—
500	M30 x 3.5	40	40	—
600	M33 x 3.5	40	40	—

SINCE 1986, BRAY HAS PROVIDED FLOW CONTROL SOLUTIONS
FOR A VARIETY OF INDUSTRIES AROUND THE WORLD.

VISIT **BRAY.COM** TO LEARN MORE ABOUT
BRAY PRODUCTS AND LOCATIONS NEAR YOU.

GLOBAL HEADQUARTERS

Bray International, Inc.

13333 Westland East Blvd.

Houston, Texas 77041

Tel: +1.281.894.5454

GERMANY

Bray Armaturen & Antriebe GmbH

Halskestraße 25

47877 Willich

Germany

T: +49 2154 88 75-0

E: sales.germany@bray.com

All statements, technical information, and recommendations in this bulletin are for general use only. Consult Bray representatives or factory for the specific requirements and material selection for your intended application. The right to change or modify product design or product without prior notice is reserved. Patents issued and applied for worldwide. Bray® is a registered trademark of Bray International, Inc.

© 2023 BRAY INTERNATIONAL. ALL RIGHTS RESERVED. BRAY.COM

EN_TSM_3-Cx_20240523



THE HIGH PERFORMANCE COMPANY

BRAY.COM